

# Work Order ID 70766

Wednesday, June 15, 2011 9:06:36 AM



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Item ID:	D2581	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Mounting Bracket					
Start Date:	6/15/2011	Start Qty:	50.00			
Required Date:	6/22/2011	Req'd Qty:	50.00			
Reference:						
				Cust Item ID:		
				Customer:		

Approvals:	Process Plan:		Date:	6-16-11	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D2581	Rev A1								
100		0.00							
	FLOW WATER JET								
Waterjet	<b>Memo</b>	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D2581								
304 . 175	Dwg Rev: <u>A1</u>								
	Prog Rev: <u>A1</u>								
	2-Deburr if necessary								
110		0.00							
	QC2- Inspect parts off machine FAI/FAIB								
QC	<b>Memo</b>	0.00							
Quality Control									
120		0.00							
	QC8- Inspect parts - second check								
QC	<b>Memo</b>	0.00							
Quality Control									

B11-6-16

(51)

B11-6-16

counts  
(52)

*Handwritten notes and signatures on the right margin.*

**Work Order ID 70766**

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Item ID: D2581

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Bracket

Start Date: 6/15/2011 Start Qty: 50.00



Cust Item ID:

Required Date: 6/22/2011 Req'd Qty: 50.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Brake NC

Form as per dwg  
NC BRAKE

0.00

0.00

SB 11/06/22

50

Memo

Brake NC

140



QC

QC5- Inspect part completeness to step on W/O

0.00

0.00

8/11/06/22

count  
57

Memo

Quality Control

150



Packaging

Identify as per dwg &amp; Stock Location: WA

0.00

0.00

SAN 11-06-22

51

Memo

Packaging

\*\*\*\*\*STOCK IN BASKET CELL\*\*\*\*\*

# Picklist Print

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Work Order ID: 70766



Parent Item: D2581



Parent Item Name: Mounting Bracket

Start Date: 6/15/2011

Required Date: 6/22/2011

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP D01.07.17 Added info to step 2 SM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA		Purchased	No			100	sf	127.0000	0.0187	0.984211			



304/316 0.125 Sheet



HB11-6-16

Location

Loc Qty

Loc Code

MAT020

127

117494

127

17494

51

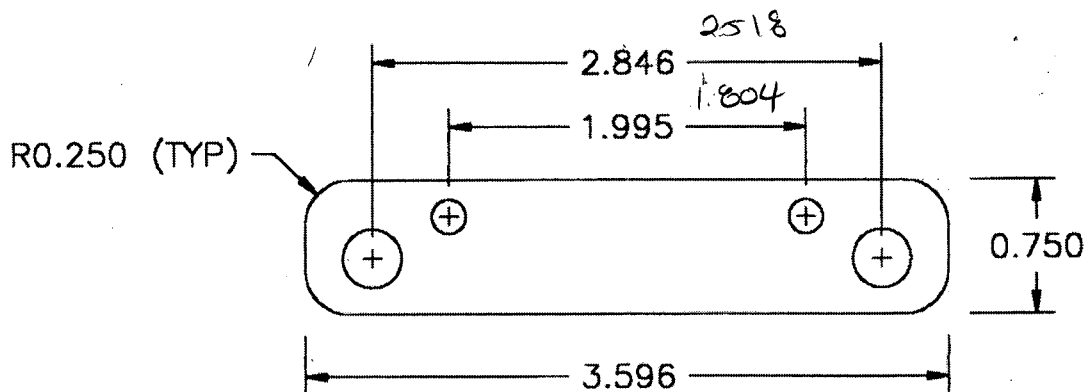
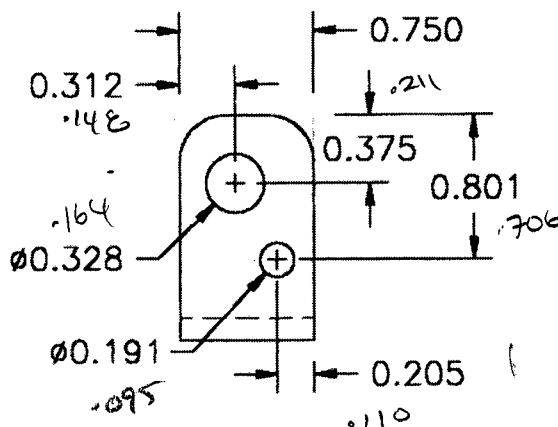
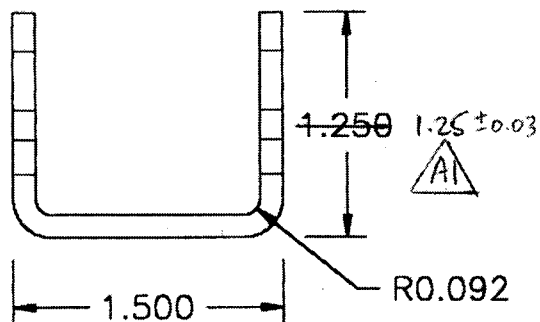


**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO. D2581	REV. A
CHECKED <i>BW</i>	APPROVED <i>M. M.</i>		SHEET 1 OF 1
DATE 96.06.27	TITLE MOUNTING BRACKET	SCALE 1:1	
AI	CP 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED  
96/07/23 BW



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 70766

*2011-06-15*